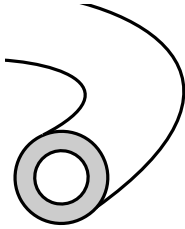


# 押し出し製品

スクリー式押し出し機から、ところてんのように、生ゴムを圧力で口金と呼ぶノズルより押し出し、オープンや蒸気等で、ゴム製品とする製作方式です。

又、材質、寸法、形状、硬度、色等も特殊仕様で製作できるものもありますので、お問い合わせください。

## 1. ゴムチューブ



### シリコン (Si)

- ・硬度50～60°
- ・使用温度 -60°C～200°C
- ・耐老化、耐オゾン、その他物理的性質に優れる

| 内径φ  | 外径φ   | 長さ    |
|------|-------|-------|
| 0.5  | 1.0   | 100 m |
| 1.0  | 1.5   |       |
|      | 2.0   |       |
|      | 3.0   |       |
| 1.0  | 5.0   |       |
| 1.15 | 3.0   |       |
| 1.5  | 2.5   |       |
|      | 3.0   |       |
|      | 4.0   |       |
| 2.0  | 3.0   |       |
|      | 3.5   |       |
|      | 4.0   |       |
|      | 6.0   |       |
|      | 8.0   |       |
| 2.5  | 4.0   |       |
|      | 5.0   |       |
| 3.0  | 5.0   |       |
|      | 6.0   |       |
|      | 9.0   |       |
| 4.0  | 6.0   |       |
|      | 7.0   |       |
|      | 8.0   |       |
|      | 9.0   |       |
| 10.0 | 5.0 m |       |
|      | 10.0  |       |
| 5.0  | 7.0   |       |
|      | 8.0   |       |
|      | 9.0   |       |
|      | 10.0  |       |
| 11.0 | 5.0 m |       |
|      | 11.0  |       |
|      | 12.0  |       |
|      | 15.0  |       |
| 6.0  | 8.0   |       |
|      | 9.0   |       |
|      | 10.0  |       |
| 12.0 | 5.0 m |       |
|      | 12.0  |       |
|      | 15.0  |       |
| 7.0  | 9.0   |       |
|      | 10.0  |       |

| 内径φ  | 外径φ  | 長さ   |
|------|------|------|
| 7.0  | 11.0 | 50 m |
|      | 12.0 |      |
|      | 13.0 |      |
| 8.0  | 10.0 |      |
|      | 11.0 |      |
|      | 12.0 |      |
| 14.0 | 50 m |      |
|      | 14.0 |      |
|      | 18.0 |      |
| 9.0  | 12.0 |      |
|      | 13.0 |      |
|      | 15.0 |      |
| 10.0 | 13.0 |      |
|      | 14.0 |      |
|      | 16.0 |      |
|      | 18.0 |      |
| 30 m | 18.0 |      |
|      | 30 m |      |
| 12.0 | 16.0 |      |
|      | 18.0 |      |
| 20 m | 15.0 |      |
|      | 20.0 |      |
|      | 18.0 |      |
|      | 24.0 |      |
|      | 19.0 |      |
|      | 25.0 |      |
|      | 20.0 |      |
| 28.0 |      |      |
| 20 m | 20.0 |      |
|      | 24.0 |      |
|      | 25.0 |      |
|      | 28.0 |      |
| 20 m | 28.0 |      |
|      | 32.0 |      |
|      | 33.0 |      |
|      | 42.0 |      |
| 20 m | 32.0 |      |
|      | 42.0 |      |
| 20 m | 38.0 |      |
|      | 48.0 |      |

### クロロプレン / ネオプレン (CR)

- ・硬度50～60°

| 内径φ   | 外径φ   | 長さ    |
|-------|-------|-------|
| 2.0   | 4.0   | 100 m |
| 3.0   | 5.0   |       |
|       | 6.0   |       |
| 4.0   | 6.0   |       |
|       | 7.0   |       |
|       | 8.0   |       |
|       | 10.0  |       |
| 50 m  | 10.0  |       |
|       | 10.0  |       |
| 7.0   | 100 m |       |
|       | 7.0   |       |
|       | 8.0   |       |
|       | 9.0   |       |
|       | 10.0  |       |
| 5.0   | 10.0  |       |
|       | 14.0  |       |
|       | 15.0  |       |
|       | 15.0  |       |
|       | 15.0  |       |
| 6.0   | 8.0   |       |
|       | 9.0   |       |
|       | 10.0  |       |
|       | 12.0  |       |
|       | 14.0  |       |
| 5.0 m | 14.0  |       |
|       | 15.0  |       |
|       | 15.0  |       |
|       | 15.0  |       |
|       | 15.0  |       |
| 7.0   | 10.0  |       |
|       | 13.0  |       |
|       | 12.0  |       |
| 8.0   | 13.0  |       |
|       | 14.0  |       |
|       | 15.0  |       |
| 9.0   | 13.0  |       |
|       | 14.0  |       |
| 10.0  | 14.0  |       |
|       | 16.0  |       |
| 30 m  | 18.0  |       |
|       | 15.0  |       |
| 50 m  | 15.0  |       |
|       | 50 m  |       |
| 40 m  | 12.0  |       |
|       | 17.0  |       |
| 35 m  | 15.0  |       |
|       | 20.0  |       |
| 30 m  | 18.0  |       |
|       | 24.0  |       |
| 20 m  | 25.0  |       |
|       | 33.0  |       |

### ニトリル (NBR)

- ・硬度50～60°

| 内径φ  | 外径φ  | 長さ   |
|------|------|------|
| 3.0  | 5.0  | 50 m |
|      | 7.0  |      |
| 4.0  | 6.0  |      |
|      | 7.0  |      |
| 5.0  | 9.0  |      |
|      | 9.0  |      |
| 6.0  | 9.0  |      |
|      | 12.0 |      |
| 7.0  | 10.0 |      |
|      | 8.0  |      |
|      | 11.0 |      |
|      | 11.0 |      |
| 9.0  | 12.0 |      |
|      | 10.0 |      |
|      | 14.0 |      |
|      | 12.0 |      |
| 30 m | 16.0 |      |
|      | 15.0 |      |
| 20 m | 20.0 |      |
|      | 18.0 |      |
| 20 m | 24.0 |      |
|      | 25.0 |      |
| 20 m | 33.0 |      |
|      | 20 m |      |

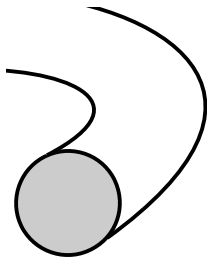
### フッ素 (FKM)

- ・硬度70°

| 内径φ  | 外径φ  | 長さ    |
|------|------|-------|
| 1.0  | 3.0  | 100 m |
| 2.0  | 4.0  |       |
| 3.0  | 5.0  |       |
| 4.0  | 6.0  |       |
| 5.0  | 7.0  |       |
|      | 8.0  |       |
| 6.0  | 8.0  |       |
|      | 8.5  |       |
|      | 9.0  |       |
| 7.0  | 10.0 |       |
|      | 10.0 |       |
| 50 m | 10.0 |       |
|      | 11.0 |       |
| 9.0  | 12.0 |       |
|      | 13.0 |       |
| 30 m | 13.0 |       |
|      | 30 m |       |
| 10.0 | 12.0 |       |
|      | 13.5 |       |
| 50 m | 14.0 |       |
|      | 14.0 |       |
| 30 m | 16.0 |       |
|      | 16.0 |       |
| 30 m | 17.0 |       |
|      | 17.0 |       |
| 20 m | 20.0 |       |
|      | 20.0 |       |
| 20 m | 23.0 |       |
|      | 23.0 |       |

任意の長さでカット加工や追加加工あるいは少量対応が可能です。

## 2. ゴム丸ヒモ



### シリコン (Si)

・硬度50~60° 原色

| 直径<br>φ | 長さ    |
|---------|-------|
| 1.0     | 100 m |
| 1.5     |       |
| 2.0     |       |
| 2.5     |       |
| 3.0     |       |
| 3.5     |       |
| 4.0     |       |
| 5.0     |       |
| 5.3     |       |
| 5.7     |       |
| 6.0     |       |
| 6.4     |       |
| 7.0     |       |
| 8.0     |       |
| 8.4     |       |
| 9.0     | 50 m  |
| 10.0    |       |
| 12.0    |       |
| 15.0    |       |
| 16.0    |       |
| 20.0    |       |
| 25.0    | 20 m  |
| 30.0    |       |

### クロロプレン / ネオプレン (CR)

・硬度60~65°

| 直径<br>φ | 長さ    |
|---------|-------|
| 1.5     | 100 m |
| 2.0     |       |
| 2.5     |       |
| 3.0     |       |
| 3.5     |       |
| 4.0     |       |
| 5.0     |       |
| 5.7     |       |
| 6.0     |       |
| 7.0     |       |
| 8.0     | 25 m  |
| 8.4     |       |
| 9.0     | 50 m  |
| 10.0    |       |
| 11.0    |       |
| 12.0    |       |
| 13.0    |       |
| 14.0    |       |
| 15.0    |       |
| 16.0    |       |
| 17.0    |       |
| 18.0    |       |
| 19.0    | 40 m  |
| 20.0    |       |
| 25.0    | 25 m  |
| 30.0    |       |

### ニトリル (NBR)

・硬度65°

| 直径<br>φ | 長さ    |
|---------|-------|
| 2.0     | 100 m |
| 2.5     |       |
| 3.0     |       |
| 3.5     |       |
| 4.0     |       |
| 5.0     | 50 m  |
| 5.7     |       |
| 6.0     |       |
| 7.0     |       |
| 8.0     |       |
| 8.4     |       |
| 9.0     |       |
| 10.0    |       |
| 11.0    |       |
| 12.0    |       |
| 13.0    | 40 m  |
| 14.0    |       |
| 15.0    | 25 m  |
| 16.0    |       |
| 17.0    |       |
| 18.0    |       |
| 19.0    |       |
| 20.0    | 20 m  |
| 25.0    |       |
| 30.0    |       |

### フッ素 (FKM)

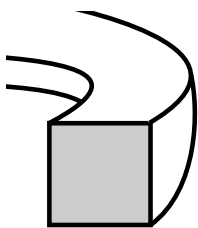
・硬度70°

| 直径<br>φ | 長さ    |
|---------|-------|
| 2.0     | 100 m |
| 2.5     |       |
| 3.0     |       |
| 3.5     |       |
| 4.0     |       |
| 5.0     |       |
| 5.3     |       |
| 5.7     |       |
| 6.0     |       |
| 6.4     |       |
| 7.0     | 50 m  |
| 8.0     |       |
| 8.4     |       |
| 9.0     |       |
| 10.0    |       |
| 11.0    |       |
| 12.0    |       |
| 15.0    |       |

※ 任意の長さでカット加工や追加加工あるいは少量対応が可能です。

## 3. ゴム角ヒモ

(単位: mm)



### シリコン (Si)

・硬度50~60°

| 角     | 長さ    |
|-------|-------|
| 3×3   | 100 m |
| 4×4   |       |
| 5×5   |       |
| 6×6   |       |
| 7×7   |       |
| 8×8   |       |
| 9×9   |       |
| 10×10 | 50 m  |
| 12×12 |       |
| 15×15 |       |
| 16×16 |       |
| 20×20 |       |
| 20×20 | 20 m  |

### クロロプレン / ネオプレン (CR)

・硬度50~60°

| 角     | 長さ    |
|-------|-------|
| 4×4   | 100 m |
| 5×5   |       |
| 6×6   |       |
| 7×7   |       |
| 8×8   | 50 m  |
| 9×9   |       |
| 10×10 |       |
| 12×12 |       |
| 15×15 |       |
| 16×16 | 40 m  |
| 18×18 |       |
| 20×20 | 30 m  |
| 25×25 |       |
| 25×25 | 20 m  |
| 30×30 | 15 m  |

### ニトリル (NBR)

・硬度50~60°

| 角     | 長さ    |
|-------|-------|
| 4×4   | 100 m |
| 5×5   |       |
| 6×6   |       |
| 7×7   | 50 m  |
| 8×8   |       |
| 9×9   |       |
| 10×10 |       |
| 12×12 |       |
| 15×15 | 40 m  |
| 16×16 |       |
| 18×18 | 30 m  |
| 20×20 |       |
| 25×25 | 20 m  |
| 30×30 | 15 m  |

### フッ素 (FKM)

・硬度50~60°

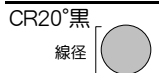
| 角     | 長さ    |
|-------|-------|
| 3×3   | 100 m |
| 4×4   |       |
| 5×5   | 50 m  |
| 6×6   |       |
| 8×8   |       |
| 9×9   | 30 m  |
| 10×10 |       |
| 12×12 |       |
| 15×15 |       |

※ 任意の長さでカット加工や追加加工あるいは少量対応が可能です。

# 4. ゴムスポンジ (ゴム、チューブ、その他)

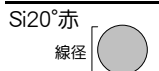
(単位: mm)

## 丸ヒモ



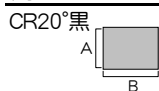
| 線径(φ) | 長さ    |
|-------|-------|
| 3     | 300 m |
| 4     |       |
| 5     |       |
| 6     |       |
| 7     | 200 m |
| 8     |       |
| 9     | 100 m |
| 10    |       |
| 12    |       |
| 13    |       |
| 15    | 50 m  |
| 18    |       |
| 20    |       |
| 25    |       |
| 30    |       |

## 丸ヒモ



| 線径(φ) | 長さ    |
|-------|-------|
| 3     | 100 m |
| 4     |       |
| 5     |       |
| 6     |       |
| 7     |       |
| 8     |       |
| 9     |       |
| 10    |       |
| 11    |       |
| 12    |       |
| 13    | 50 m  |
| 14    |       |
| 15    |       |
| 20    |       |
| 25    |       |
| 30    |       |
| 30    |       |

## 角ヒモ

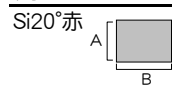


| A × B  | 長さ    |
|--------|-------|
| 3 × 5  | 200 m |
| 3 × 8  |       |
| 3 × 10 |       |
| 3 × 15 |       |
| 3 × 20 |       |
| 3 × 25 | 100 m |
| 3 × 30 |       |
| 3 × 40 |       |
| 4 × 8  | 200 m |
| 4 × 10 |       |

| A × B   | 長さ    |
|---------|-------|
| 4 × 15  | 100 m |
| 4 × 20  |       |
| 4 × 25  |       |
| 4 × 30  |       |
| 5 × 5   | 200 m |
| 5 × 8   |       |
| 5 × 10  |       |
| 5 × 12  | 100 m |
| 5 × 15  |       |
| 5 × 20  | 100 m |
| 5 × 25  |       |
| 5 × 30  | 50 m  |
| 5 × 35  |       |
| 5 × 40  |       |
| 5 × 50  |       |
| 6 × 6   | 200 m |
| 6 × 8   |       |
| 6 × 10  | 100 m |
| 6 × 15  |       |
| 6 × 20  | 50 m  |
| 6 × 25  |       |
| 6 × 30  |       |
| 6 × 40  | 50 m  |
| 6 × 50  |       |
| 7 × 7   | 100 m |
| 7 × 10  |       |
| 7 × 15  |       |
| 7 × 20  |       |
| 7 × 25  |       |
| 7 × 30  |       |
| 8 × 8   |       |
| 8 × 10  |       |
| 8 × 12  |       |
| 8 × 15  |       |
| 8 × 20  | 50 m  |
| 8 × 25  |       |
| 8 × 30  |       |
| 8 × 40  |       |
| 8 × 50  |       |
| 10 × 10 | 100 m |
| 10 × 12 |       |
| 10 × 15 |       |
| 10 × 18 | 100 m |
| 10 × 20 |       |
| 10 × 25 |       |
| 10 × 30 |       |
| 10 × 35 | 50 m  |
| 10 × 40 |       |
| 10 × 50 | 100 m |
| 12 × 12 |       |
| 12 × 15 |       |
| 12 × 20 |       |
| 12 × 25 |       |
| 12 × 30 |       |
| 12 × 35 |       |
| 12 × 40 |       |
| 15 × 15 |       |
| 15 × 18 |       |
| 15 × 20 |       |

| A × B   | 長さ    |
|---------|-------|
| 15 × 25 | 100 m |
| 15 × 30 | 50 m  |
| 15 × 35 |       |
| 15 × 40 |       |
| 15 × 50 |       |
| 18 × 18 | 100 m |
| 18 × 20 |       |
| 18 × 25 |       |
| 18 × 30 | 50 m  |
| 20 × 20 |       |
| 20 × 25 |       |
| 20 × 30 |       |
| 20 × 35 | 50 m  |
| 20 × 40 |       |
| 20 × 50 | 25 m  |
| 25 × 25 | 50 m  |
| 25 × 30 |       |
| 25 × 35 | 25 m  |
| 25 × 40 |       |
| 25 × 50 |       |
| 30 × 30 |       |
| 30 × 40 | 20 m  |
| 30 × 50 |       |
| 40 × 40 | 20 m  |
| 50 × 50 |       |

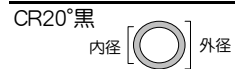
## 角ヒモ



| A × B  | 長さ    |       |
|--------|-------|-------|
| 3 × 10 | 100 m |       |
| 3 × 12 |       |       |
| 3 × 15 |       |       |
| 3 × 20 |       |       |
| 3 × 25 |       |       |
| 3 × 30 |       |       |
| 3 × 40 |       |       |
| 3 × 50 |       | 50 m  |
| 4 × 7  |       | 50 m  |
| 4 × 8  |       |       |
| 4 × 10 |       |       |
| 4 × 15 |       |       |
| 4 × 20 |       |       |
| 4 × 30 |       |       |
| 4 × 40 |       |       |
| 5 × 5  | 100 m |       |
| 5 × 7  |       |       |
| 5 × 8  |       |       |
| 5 × 10 |       |       |
| 5 × 15 | 100 m |       |
| 5 × 18 |       |       |
| 5 × 20 |       |       |
| 5 × 25 |       |       |
| 5 × 30 | 50 m  |       |
| 5 × 40 |       |       |
| 5 × 50 |       |       |
| 6 × 6  |       | 100 m |

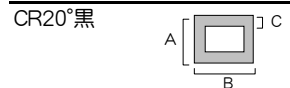
| A × B   | 長さ    |      |
|---------|-------|------|
| 6 × 7   | 100 m |      |
| 6 × 8   |       |      |
| 6 × 10  |       |      |
| 6 × 12  |       |      |
| 6 × 15  |       |      |
| 6 × 18  |       |      |
| 6 × 20  |       |      |
| 6 × 25  |       |      |
| 6 × 30  |       | 50 m |
| 6 × 40  |       |      |
| 6 × 50  | 100 m |      |
| 7 × 10  |       |      |
| 7 × 15  |       |      |
| 7 × 20  |       |      |
| 7 × 25  | 100 m |      |
| 8 × 8   |       |      |
| 8 × 10  | 50 m  |      |
| 8 × 12  |       |      |
| 8 × 15  |       |      |
| 8 × 20  |       |      |
| 8 × 25  | 50 m  |      |
| 8 × 30  |       |      |
| 8 × 40  | 100 m |      |
| 10 × 10 |       |      |
| 10 × 12 | 100 m |      |
| 10 × 15 |       |      |
| 10 × 20 |       |      |
| 10 × 25 |       |      |
| 10 × 30 |       |      |
| 10 × 35 |       |      |
| 10 × 40 |       |      |
| 10 × 50 |       |      |
| 12 × 12 |       | 50 m |
| 12 × 15 |       |      |
| 12 × 20 |       |      |
| 12 × 25 |       |      |
| 12 × 30 |       |      |
| 13 × 16 | 50 m  |      |
| 15 × 15 |       |      |
| 15 × 20 |       |      |
| 15 × 25 |       |      |
| 15 × 30 | 30 m  |      |
| 15 × 35 |       |      |
| 15 × 40 |       |      |
| 15 × 50 |       |      |
| 18 × 18 | 25 m  |      |
| 20 × 20 |       |      |
| 20 × 25 | 30 m  |      |
| 20 × 30 |       |      |
| 20 × 35 | 20 m  |      |
| 20 × 40 |       |      |
| 20 × 50 | 30 m  |      |
| 25 × 25 |       |      |
| 25 × 30 |       |      |
| 25 × 50 |       |      |
| 30 × 30 |       |      |
| 30 × 35 | 30 m  |      |
| 30 × 40 |       |      |
| 30 × 45 |       |      |
| 30 × 50 | 100 m |      |

## チューブ



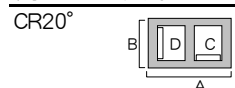
| 内径(φ) × 外径(φ) | 長さ |
|---------------|----|
| 10 × 16       | 2m |
| 10 × 20       |    |
| 12 × 22       |    |
| 15 × 25       |    |

## 角チューブ



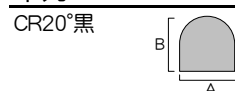
| A × B × C     | 長さ    |      |
|---------------|-------|------|
| 10 × 10 × 4   | 100 m |      |
| 10 × 15 × 3   |       |      |
| 10 × 20 × 3   |       |      |
| 12 × 12 × 3   |       |      |
| 15 × 15 × 3.5 |       |      |
| 15 × 20 × 3.5 |       |      |
| 18 × 18 × 4   |       | 50 m |
| 20 × 20 × 4   |       |      |
| 20 × 30 × 4   |       |      |
| 20 × 35 × 4   |       |      |
| 20 × 40 × 4   |       |      |
| 25 × 30 × 4   |       |      |

## 角ヒモ 2穴中空



| A × B × C × D      | 長さ    |
|--------------------|-------|
| 25 × 10 × 8 × 4    | 100 m |
| 30 × 10 × 10.5 × 4 |       |

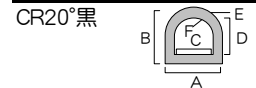
## 甲丸



| A × B   | 長さ    |
|---------|-------|
| 7 × 6   | 100 m |
| 8 × 7   |       |
| 9 × 12  |       |
| 10 × 7  |       |
| 10 × 8  |       |
| 10 × 10 |       |
| 10 × 15 |       |
| 10 × 20 |       |
| 11 × 13 |       |
| 15 × 10 |       |
| 15 × 12 | 30 m  |
| 15 × 15 |       |
| 15 × 20 |       |
| 20 × 15 |       |

| 巾 × 高   | 長さ    |
|---------|-------|
| 20 × 16 | 100 m |
| 20 × 20 | 50 m  |
| 30 × 20 |       |
| 30 × 25 |       |

## 甲丸中空



| A × B × C × D × E(R) × F(R) | 長さ   |
|-----------------------------|------|
| 10 × 10 × 4 × 4 × 5 × 2     | 50 m |
| 11 × 11 × 4 × 5 × 5.5 × 2.5 |      |
| 12 × 12 × 4 × 6 × 6 × 3     |      |
| 12 × 15 × 4 × 9 × 6 × 3     |      |
| 15 × 10 × 9 × 4 × 2.5 × 2   |      |
| 15 × 12 × 9 × 6 × 5 × 1.5   |      |
| 15 × 15 × 7 × 7 × 7.5 × 4   |      |
| 15 × 20 × 7 × 12 × 7.5 × 3  |      |
| 17 × 13 × 11 × 7 × 10 × 6   |      |

## 甲丸



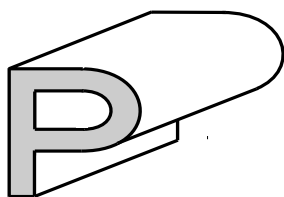
| A × B   | 長さ    |
|---------|-------|
| 5 × 5   | 100 m |
| 7 × 6   |       |
| 8 × 7   |       |
| 9 × 12  |       |
| 10 × 6  |       |
| 10 × 8  |       |
| 10 × 10 |       |
| 13 × 10 |       |
| 13 × 15 |       |
| 15 × 10 |       |
| 15 × 12 | 50 m  |
| 15 × 15 |       |
| 20 × 15 |       |
| 20 × 20 |       |
| 30 × 20 | 30 m  |

※ 任意の長さでカット加工や追加加工あるいは少量対応が可能です。

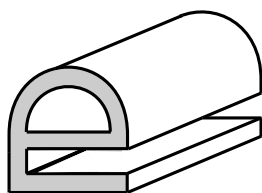
## 5. ゴム異形特殊押出し形状例

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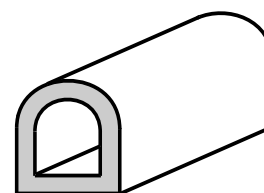
P 形



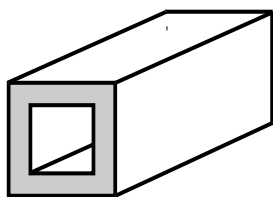
巴形



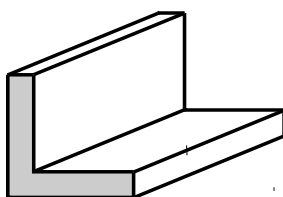
D 形



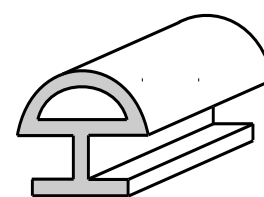
中空形



アングル形



ドアパッキン形



※ 上記は、弊社シリーズの一部ありますが、多くはお客様のご希望形状で製作となります。お図面等ご提示お願い致します。(要口金代)